CURRICULUM VITAE

Name	ANGELOS LAPPAS
Title	Dr. Chemical Engineer/Principal Researcher
Organization	Chemical Process Engineering Research Institute (CPERI)/Center for Research and
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Higher Education Level

1986:	Diploma Chemical Engineering, University of Thessaloniki, GREECE
1991:	Ph.D., Department of Chemical Engineering, University of Thessaloniki, GREECE
1993-1995:	Postdoctoral CPERI
1996-1999:	Researcher D'
2000-2003	Associate Researcher
2004-	Principal researcher

Most Relevant Expertise

Key Words: Catalytic Reaction Engineering, Fuel processing, Refining Processing, Fluid Catalytic Cracking, Hydrogenation, Refining Catalyst Evaluation, Biomass Thermochemical Conversion Processes- Pyrolysis, Gasification-, Flue Gas Treatment, Production of biofuels, Biodiesel

Experience, qualification and Expertise for the Last Five Years

- 1. Researcher, Chemical Process Engineering Research Institute
- 2. Head of CPERI's Laboratory of Environmental Fuels and Hydrocarbons, CPERI quality manager (ISO 9002)
- 3. Participation as researcher in 9 EU sponsored Programs, 8 National research Programs, 12 Industry sponsored projects
- 4. Teaching assistant in Department of Chemical Engineering University of Thessaloniki, Scientific responsible for 3 PhD thesis and 16 diploma thesis works
- 5. Responsible for Biomass research studies and biofuels research activities
- 6. Responsible for FCC catalyst evaluation studies in MAT and FCC pilot plant. Responsible for DeSOx/DeNOx additive evaluation studies

Publications in International Scientific Journals (refereed)

- 1. A.A. Lappas, I.A. Vasalos, "Evaluation and Kinetic Modeling of Greek Lignites", Fuel, 68, 1243, 1989
- 2. <u>A.A. Lappas</u>, D. Papavasiliou, K. Batos, I.A. Vasalos, "Product Distribution and Kinetics from Greek Lignite Pyrolysis", Fuel, 69(10): 1304-1308 1990
- 3. A.A. Zabaniotou, <u>A.A. Lappas</u>, N. Kousidis, "Flash Pyrolysis of Greek Lignite in a Captive sample Reactor", Journal of Analytical and Applied pyrolysis, 21(3), 293-304, 1991
- 4. Vasalos I.A., <u>A.A. Lappas</u>, D.K. Iatridis, S.S. Voutetakis, "Design Construction and Experimental Results of a Circulating Fluid Bed FCC Pilot Plant, Fluidization IV, Bejiing China, 1996
- S.S. Voutetakis <u>A.A. Lappas</u>, D.K. Iatridis I.A. Vasalos, "Computer application and software development for the automation of a fluid catalytic cracking pilot plant-experimental results", Computers & Chemical Engineering, Volume 20, Issue 972, Pages 1601-1606, 26 May 1996,
- <u>A.A. Lappas</u>, D.K. Patiaka, B.D. Dimitriadis and I.A. Vasalos, "Separation Characterization and Catalytic Cracking kinetics of Aromatic Fractions obtained from FCC Feedstocks", Applied Catalysis: A General, 152, 7-26, 1997
- 7. <u>A.A. Lappas</u>, D.K. Patiaka, D. Ikonomou and I.A. Vasalos. "Separation and Characterization of Paraffins and Naphthenes from an FCC Feedstock", Ind.Eng.Chem.Res., 36, 8, 3110-3115, 1997

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- Lappas A.A, D.K. Iatridis and I.A. Vasalos, "Production of reformulated gasoline in the FCC", Catalysis Today, 50, 73-85, 1999
- 10. <u>A.A.Lappas</u>, K. Drakaki, I.A.Vasalos, "Production of low aromatics and low sulfur diesel in the HDS pilot plant of CPERI", Global Nest, Vol.1, 1999
- <u>A.A. Lappas</u>, Z.Tsagrasouli, I.A.Vasalos and A.Humphries, "Effect of Catalyst Properties and Feedstock Composition on the Evaluation of Cracking Catalysts", Stud. Surf. Sci. Catal. 134: 71-86, 2001, Fluid Catalytic Cracking V: Materials and Technological Innovations, Editors Occelli/O'Connor, Elsevier
- 12. Ch. Kordulis, A.<u>A. Lappas</u>, Ch. Fountzoula, K. Drakaki, A. Lycourghiotis, and I.A. Vasalos, "NiW/γ-Al2O3 Catalysts Prepared by Modified Equilibrium Deposition Filtration (MEDF) and Non-Dry Impregnation (NDI): Characterization and Catalytic Activity Evaluation for the Production of Low Sulfur Gasoline in a HDS Pilot Plant", Appl.Catalysis A: General, 209, 85-95, 2001
- <u>A.A. Lappas</u>, L. Nalbandian, D.K. Iatridis, S.S. Voutetakis, I.A. Vasalos, "Effect of Metals Poisoning on FCC Products Yields. Studies in an FCC Short Contact Time Pilot Plant Unit", Cat.Today. Vol.65, pp 233-240, 2001
- E.A. Efthimiadis, <u>A.A. Lappas</u>, D.K. Iatrides and I.A. Vasalos, "Selective Catalytic Reduction of NOx by Hydrocarbons/Oxygenates. Application for the Control of NOx from the Regenerator of an FCC Pilot Plant Unit", Ind. Eng. Res. Dev, 40, 2001.
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- G.M. Bollas, S. Papadokonstantakis, J. Michalopoulos, G. Arampatzis, <u>A.A. Lappas</u>, I.A. Vasalos and A. Lygeros, "Using Hybrid Neural Networks in Scaling Up an FCC Model form a Pilot to an Industrial Unit", Chemical Engineering and Processing, Volume 42, Issues 8-9, August-September 2003, Pages 697-713
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- 22. Bollas, G. M.; Vasalos, I. A.; Lappas, A. A.; Iatridis, D. K.; Tsioni, G. K.; Bulk Molecular Characterization Approach for the Simulation of FCC Feedstocks, IND ENG CHEM RES 43 (13): 3270-3281 JUN 23 2004
- 23. Bollas GM, Papadokonstantakis S, Michalopoulos, Arampatzis G, <u>Lappas AA</u>, Vasalos IA, Lygeros A J, et al. A computer-aided tool for the simulation and optimization of the combined HDS-FCC processes, CHEM ENG RES DES 82 (A7): 881-894 JUL 2004
- 24. Valla JA, Lappas AA, Vasalos IA, C. Kuehler, N.J. Gudde; Feed and process effects on the in situ reduction of sulfur in FCC gasoline, APPL CATAL A-GEN 276 (1-2): 75-87 NOV 25 2004
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- 38. G. M. Bollas, I. A. Vasalos, <u>A. A. Lappas</u>, D. K. Iatridis, 'Five-Lump Kinetic Model with Selective Catalyst Deactivation for the Prediction of the Product Selectivity in the Fluid Catalytic Cracking Process", Catalysis Today 127 (1-4): 31-43 Sep 30 2007
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- 50. <u>A.A Lappas</u>, S. Bezergianni, I.A. Vasalos "Production of Biofuels via Co-processing in Conventional Refining Processes" Catalysis Today 145: 55–62 2009.
- 51. D.H. Park, S.S. Kim, H.Wang, <u>T.J. Pinnavaia</u>, M.C. Papapetrou, A.A. Lappas and <u>K.S. Triantafyllidis</u> "Selective Petroleum Refining Over a Zeolite Catalyst with Small Intracrystal Mesopores" Angewandte Chemie 121: 1 – 5 2009.

Publications in International Conference Proceedings

- 1. <u>Lappas A.A.</u>, I.A. Vasalos, "A Fluid Bed System for Process Evaluation", AIChE Annual Meeting, Washington DC, December 1988
- 2. <u>Lappas A.A.</u>, I.A.Vasalos, "Greek Lignite Pyrolysis", International Conference on Pyrolysis and Gasification, EEC, Luxembourg, May 23-25, 1989
- <u>A.A.Lappas</u>, D.K.Iatridis and I.A.Vasalos, "Production of Reformulated Gasoline in the FCC unit:" 3rd International Conference in Protection and Restoration of the Environment III, Xania Krete Greece, 25-28 August 1996
- 4. <u>A.A.Lappas</u>, D.K.Iatridis and I.A.Vasalos, "Production of Reformulated Gasoline in the FCC Unit. Effect of Feedstock Type on Gasoline Composition", 214 ACS meeting, Las Vegas, September 1997
- <u>A.A.Lappas</u>, K.Drakaki, I.A.Vasalos, X.Kordoulis, X.Fountsoula, A.Likourgiotis, "Production of low sulfur gasoline in an HDS pilot plant using two NiW/Al₂O₃ catalysts", 4rd International Conference in Protection and Restoration of the Environment III, Sani, Greece, July 1998
- <u>A.A.Lappas</u>, K. Drakaki, I.A.Vasalos, "Production of low aromatics and low sulfur diesel in the HDS pilot plant of CPERI", 4rd International Conference in Protection and Restoration of the Environment IV, Sani Greece, July 1998
- <u>A.A.Lappas</u>, Z.Tsagrasouli, I.A.Vasalos, "Effect of Catalyst Properties and Feedstock Composition on the Evaluation of Cracking Catalysts", American Chemical Society, The Advances in Fluid Catalytic Cracking, N. Orleans, LA August 22-26, 1999
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- I.A.Vasalos<u>and A.A.Lappas</u>, "Effect of Catalyst Feedstock Interactions on Laboratory Evaluation Procedures of FCC Catalysts", 9th Annual Saudi-japanese International Symposium, King Fahd University, Dhahran Saudi arabia, 28 Nov 1999

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- S. Papadokonstantakis, G.M. Bollas, J. Michalopoulos, <u>A.A. Lappas</u>, I.A. Vasalos and A. Lygeros, "Applying Fundamental and Neural Networks Theories in the Modeling of a Commercial FCC Unit", 15th International Congress of Chemical and Process Engineering – CHISA 2002, Praha, Czech Republic, 25-29 August 2002, vol. 4.
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- 24. I.A.Vasalos, <u>A.A.Lappas</u>, "Bridging fossil fuels to the Hydrogen Economy" II International Conference on Ecological Protection of the Planet Earth, Bio-Environment and Bio-Culture. Sofia Bulgaria, June 6 2003
- G. M. Bollas, A. A. Lappas, D. K. Iatridis and I. A. Vasalos, "An Integrated Riser-Regenerator Model for the Simulation of Pilot and Commercial FCC Units" 4th European Congress of Chemical Engineering, Granada Spain 21-25 September 2003
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- <u>A.A. Lappas</u>, V.S. Dimitropoulos, E. Antonakou, S.S. Voutetakis, and I.A. Vasalos, "Design Construction and Experimental Results of a Circulating Fluid Bed Pilot plant for Biomass Pyrolysis", 7th World Congress of Chemical Engineering, Glasgow Scotland 10-14 July 2005.
- C. Athanasiou, E. Antonakou, <u>A. Lappas</u> and A. Zabanioutou "Realizing Full Potential of Biomass Thermochemical Conversion and Solid Oxide Fuel Cells" Integrational International Hydrogen Energy Congress and Exhibition, Istanbul, Turkey, 13 - 15 July 2005
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- 41. E.Iliopoulou, E.Antonakou, V.Komvokis, <u>A.Lappas</u>, K.Triantafyllidis "Catalytic Pyrolysis of Biomass towards the Production of Biofuels and Fine Chemicals" Protection and Restoration of the Environment VIII, Chania, Greece, 3-7 July, 2006.
- E.Iliopoulou, E.Antonakou, S.Karakoulia, <u>A.Lappas</u>, I.Vasalos, K.Triantafyllidis "Catalytic pyrolysis of biomass by mesoporous materials: Effect of steam stability and acidity of Al-MCM-41 catalysts" presented in Post-Symposium "Catalytic Processing of Renewable Sources: Fuel, Energy, Chemicals" XVII International Conference on Chemical Reactors CHEMREACTOR-17, Athens-Crete, 15-19 May, 2006
- K.Triantafyllidis, E.Iliopoulou, E.Antonakou, <u>A.Lappas</u>, H. Yang, T. Pinnavaia "Nanostructured mesoporous aluminosilicates as catalysts for the production of fuels and chemicals via biomass pyrolysis" 3rd Workshop on Nanosciences & Nanotechnologies - NN06, Thessaloniki, Greece, 10-12 July 2006
- K.S.Triantafyllidis, E.F.Iliopoulou, E.V.Antonakou, <u>A.A.Lappas</u>, T.J. Pinnavaia "Hydrothermally-stable mesoporous alumino-silicates (MSU-S) assembled from zeolite seeds as catalysts for biomass pyrolysis" 1st International Workshop on IN-SItu Study and DEvelopment of Processes Involving PORous Solids, La Grande Motte, France, 19-23/3, 2006
- 45. <u>A. A. Lappas</u>, I. A. Vasalos. "Catalytic Cracking to Liquids (BTL) Fuels with Novel Cracking Catalysts, 232 ACS Annual Meeting, September 2006 S.Franscisco USA

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- 47. George M. Bollas, Simira A. Papadopoulou, <u>Angelos A. Lappas</u>, Spyros S. Voutetakis, Panos Seferlis, and Iacovos A. Vasalos. Application of a Model Predictive Control Strategy on a Fluid Catalytic Cracking Pilot Plant, AIChE meeting San Franscisco 2006
- A. C. Psarras, E.F. Iliopoulou and <u>A.A. Lappas</u>. Advanced Characterization Techniques for the Study of the Feed Contaminant Metal Effects on different Accessibility FCC Catalysts, 3rd International Workshop INSIDE-POReS (IN-SItu Study and DEvelopment of Processes Involving PORous Solids): "New challenges for nanoporous materials", 24-26/9/2007) Alicante, Spain, p111.
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- 50. K.G. Papazisi, E.F. Iliopoulou, K.S. Triantafyllidis, <u>A.A. Lappas</u>. Upgrading of bio-oils derived from pyrolysis of lignocellulosic biomass using various catalytic materials. 1st International Conference on the Origin of Electrochemical Promotion Of Catalysis OREPOC, 01-05/10/2007, Thessaloniki, Greece, p47.
- E.F. Iliopoulou, K.S. Triantafyllidis, <u>A.A. Lappas.</u> Catalytic pyrolysis of biomass towards the production of biofuels and fine chemicals, 8th European Congress on Catalysis, 26-31/08/2007, Turku/Åbo, Finland, p265.
- 52. A.C. Psarras, E.F. Iliopoulou, <u>A.A. Lappas</u>, I.A. Vasalos and C. Pouwels. Advanced Characterization Techniques for the Study of Effects of the Feed Contaminant Metals on FCC Catalysts SCOPE 2007 Catalyst Symposium, 17-20/6/2007, Athens, Greece.
- 53. C.L.M. Joyal, M.J. Westby, <u>A.A.Lappas</u>, D.K.Iatridis, I.A.Vasalos Pilot Plant Evaluation of FCCU Catalyst Technology and Use of Data for Commercial Catalyst Applications NPRA March 2008, San Diego USA
- 54. Nanostructured micro- and mesoporous materials for the catalytic pyrolysis of biomass towards the production of fuels & chemicals Eleni F. Iliopoulou, Angelos A. Lappas and Kostas S. Triantafyllidis, 1st International Workshop NAPEN 2008, "NAnoPorous materials in ENergy and ENvironment", 12-15/10/2008, Chania, Crete, Greece.
- 55. Catalytic pyrolysis of biomass for the production of alternative fuels and chemicals: Effects of catalyst's acidity E.F. Iliopoulou, K. Papazisi, A.A. Lappas and K.S. Triantafyllidis, 5th International Conference on Environmental Catalysis, 21/08-3/9/2008 Belfast, p170
- 56. A. C. Psarras, E.F. Iliopoulou and A.A. Lappas ACCESSIBILITY ACIDITY FTIR STUDIES OF COMMERCIALLY AND ARTIFICIALLY DEACTIVATED FCC CATALYSTS Poster presentation in XL Annual Polish Conference on Catalysis: "Catalysis for Society" in Krakow 11-15 May 2008

Presentations in International Conference Proceedings

1. SCOPE 2004 Conference, Florence June 2004

"Independent catalyst and additive testing by CPERI. Case studies: Evaluation FCC catalysts, NOx & SOx additives"

- 2. International Conference on Ecological Protection of the Planet Earth, Bio-Environment and Bio-Culture. Instabul Turkey, June 6 2005 "DeNOx from Industrial Processes"
- 3. 7th World Congress of Chemical Engineering, Glasgow Scotland 10-14 July 2005.

"Development of a six lump model with selective catalyst deactivation for the prediction of FCC product distribution, based on pilot plant data"

4. 7th World Congress of Chemical Engineering, Glasgow Scotland 10-14 July 2005.

"Design Construction and Experimental Results of a Circulating Fluid Bed Pilot plant for Biomass Pyrolysis"

5. 14th European Biomass Conference, Paris France, 17-21 October 2005

"Production of Transportation Biofuels through Mild-Hydrocracking and catalytic cracking of waxes produced from Biomass to Liquids (BTL) Process"

6. 232 ACS Annual Meeting, September 2006 S.Franscisco USA

"Catalytic Cracking to Liquids (BTL) Fuels with Novel Cracking Catalysts"

7. 17th European Refining Technology Conference, November 2007, Barcelona Spain

"Production of Liquid Biofuels in a Fluid Catalytic Cracking Pilot Plant Unit Using Waxes Produced from a BtL Process".

8. BASF Abu Dhabi

Editor in International Scientific Journals

• Guest Editor του Επιστημονικού Περιοδικού Catalysis Today

Reviewer in International Scientific Journals

Applied Catalysis, Journal of Analytical and Applied Pyrolysis, Catalysis Today Journal, Microporous and Mesoporous Materials, Ind.Eng.Chem.Res.Dev., Fuel Journal, Chemical Eng. Journal, Chem.Eng.Science, Chemical Engineering & Processing, Fuel Processing Technology

Participation in research Projects

- 1. "Pyrolysis og Greek Lignite for Production of Liquid and Fuels", CPERI, DEI 1986-1990
- 2. "Removal of SOx, NOx from refinery flue gases" CPERI, HAR 1986
- 3. "Advanced Modelling of Riser-Type Catalytic Cracking Reactors", JOULE II: CPERI, HAR, NTUA, Univ Ghent 1993-1995
- 4. "Increasing the profitability of Greek refineries", STRIDE: CPERI, HAR, EKO, MOTOR OIL 1993-1994.
- 5. "Equipment for laboratories", PRISMA 1994
- 6. "Developmemnt and Economic Evaluation of reformulated fuels", EПЕТ EKVAN#12: CPERI, CPEHT/FORTH, HAR, MOTOR OIL 1995-1997
- 7. "Development of a Zeolite Based Catalyst for paraffin Alkylation in a Slurry Reactor", JOULE II: CPERI, SINTEF, KTI, STATOIL, UT 1996-1998
- 8. "Catalytic Pyrolysis of Biomass for Improved Fuel Quality", JOR3-CT95-0081
- 9. "Laboratories for technical Services", EPET II, 1997-1999
- 10. "Catalytic Cracking of the Future", CPERI, AMOCO, AKZO
- 11. "Novel catalytic processes/for the removal of NOx and volatile organic compounds from stationary sourses", Envirronment 1995-1998
- 12. "Optimization of refinery proceeses with new catalysts", ЕПЕТ EKBAN#39: CPERI, U.Patras, HAR, U.Ioannina 1998-2001
- 13. PROJECT: JOULE (JOE3-CT97-0052) "Membrane Separation of olefins from FCC naph tha and gases for production of reformulated gasoline" Project: Joule III 1998-2001, CPERI/HEL.PET-HAR/UNIV. TWENTE/FLUENT
- 14. 'DENOx Process for the refinery of the Future', GROWTH 1999-2001, CPERI, HAR, OMV, FORTUM, U.Limerick, U.Twente, Q.U.Belfast, TUM
- 15. 'Adaption of the Mondreal Protocol in Greece Enterprises', ADAPT
- "Optimization of Industrial Kilns by Means of Using Low O₂ Content Flue-Gases Generated by Gas-Turbine Cogeneration Sets", Project CRAFT, ENFL, IPA, UN.LEEDS, CPERI, DYNI, KOTH, PHIL., 1998-2000
- 17. Catalyst Development for catalytic Biomass flash pyrolysis producing promising liquids, CPERI, SINTEF, ARI, GRACE, BTG, TUS, DECHEMA

Teaching experience

- 1986-2002: Lessons and practise for the courses "Technology of liquid fuels", "Technology of solid fuels" and "Energy sources" of Chemical Engineering Department Aristotle university of Thessaloniki.
- Supervision of 2 PhD thesis
- Supervision of 18 Diploma thesis
- Supervision of training for 15 foreign students